

A Resilient Business with Proven Agility for Growth 2023 CAGNY

James Zallie
President and CEO

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Executive Vice President and CFO



Non-GAAP Financial Measures

This presentation provides information about adjusted diluted earnings per share ("adjusted EPS"), adjusted operating income, adjusted effective income tax rate, and other financial measures (collectively, the "non-GAAP financial measures") which are not measurements of financial performance calculated in accordance with U.S. generally accepted accounting principles ("GAAP"). We have provided a reconciliation of each of these non-GAAP financial measures to the most directly comparable GAAP financial measures in the appendix.



Forward-Looking Statements

This presentation contains or may contain forward-looking statements within the meaning of Section 27A of the Securities Act of 1933, as amended, and Section 21E of the Securities Exchange Act of 1934, as amended. The Company intends these forward-looking statements to be covered by the safe harbor provisions for such statements.

Forward-looking statements include, among others, any statements regarding the Company's expectations for full-year 2023 net sales, adjusted operating income, financing costs, adjusted effective income tax rates, cash flow from operations, capital expenditures, adjusted earnings per share, dividend payouts, and any other statements regarding the Company's prospects and its future operations, financial condition, net sales, volume growth, operating income, cash flows, expenses, or other financial items, including management's plans or strategies and objectives for any of the foregoing, and any assumptions, expectations or beliefs underlying any of the foregoing.

These statements can sometimes be identified by the use of forward-looking words such as "may," "will," "should," "anticipate," "assume," "believe," "plan," "project," "estimate," "expect," "intend," "continue," "pro forma," "forecast," "outlook," "propels," "opportunities," "potential," "provisional," or other similar expressions or the negative thereof. All statements other than statements of historical facts in this presentation are "forward-looking statements."

These statements are based on current circumstances or expectations, but are subject to certain inherent risks and uncertainties, many of which are difficult to predict and beyond our control. Although we believe our expectations expressed or implied in these forward-looking statements are based on reasonable assumptions, investors are cautioned that no assurance can be given that our expectations will prove correct.

Actual results and developments may differ materially from the expectations expressed in or implied by these statements, based on various risks and uncertainties, including the impact of COVID-19 on the demand for our products and our financial results; changing consumption preferences relating to high fructose corn syrup and other products we make; the effects of global economic conditions and the general political, economic, business, and market conditions that affect customers and consumers in the various geographic regions and countries in which we buy our raw materials or manufacture or sell our products, including, particularly, economic, currency and political conditions in South America and economic and political conditions in Europe, and the impact these factors may have on our sales volumes, the pricing of our products and our ability to collect our receivables from customers; future purchases of our products by major industries which we serve and from which we derive a significant portion of our sales, including, without limitation, the food, beverage, animal nutrition, and brewing industries; the uncertainty of acceptance of products developed through genetic modification and biotechnology; our ability to develop or acquire new products and services at rates or of qualities sufficient to gain market acceptance; increased competitive and/or customer pressure in the corn-refining industry and related industries, including with respect to the markets and prices for our primary products and our co-products, particularly corn oil; the availability of raw materials, including potato starch, tapioca, gum Arabic, and the specific varieties of corn upon which some of our products are based, and our ability to pass along potential increases in the cost of corn or other raw materials to customers; energy costs and availability, including energy issues in Pakistan; our ability to contain costs, achieve budgets and realize expected synergies, including with respect to our ability to complete planned maintenance and investment projects on time and on budget as well as with respect to freight and shipping costs; the effects of climate change and legal, regulatory, and market measures to address climate change; our ability to successfully identify and complete acquisitions or strategic alliances on favorable terms as well as our ability to successfully integrate acquired businesses or implement and maintain strategic alliances and achieve anticipated synergies with respect to all of the foregoing; operating difficulties at our manufacturing facilities; the behavior of financial and capital markets, including with respect to foreign currency fluctuations, fluctuations in interest and exchange rates and market volatility and the associated risks of hedging against such fluctuations; effects of the conflict between Russia and Ukraine, including impacts on the availability and prices of raw materials and energy supplies and volatility in exchange and interest rates; our ability to attract, develop, motivate, and maintain good relationships with our workforce; the impact on our business of natural disasters, war, threats or acts of terrorism, the outbreak or continuation of pandemics such as COVID-19, or the occurrence of other significant events beyond our control; the impact of impairment charges on our goodwill or long-lived assets; changes in government policy, law, or regulation and costs of legal compliance, including compliance with environmental regulation; changes in our tax rates or exposure to additional income tax liability; increases in our borrowing costs that could result from increased interest rates; our ability to raise funds at reasonable rates and other factors affecting our access to sufficient funds for future growth and expansion; security breaches with respect to information technology systems, processes, and sites; volatility in the stock market and other factors that could adversely affect our stock price; risks affecting the continuation of our dividend policy; and our ability to maintain effective internal control over financial reporting.

Our forward-looking statements speak only as of the date on which they are made, and we do not undertake any obligation to update any forward-looking statement to reflect events or circumstances after the date of the statement as a result of new information or future events or developments. If we do update or correct one or more of these statements, investors and others should not conclude that we will make additional updates or corrections. For a further description of these and other risks, see "Risk Factors" and other information included in our Annual Report on Form 10-K for the year ended December 31, 2022, and our subsequent reports on Form 10-Q and Form 8-K filed with the Securities and Exchange Commission.

Presenters and agenda





James Zallie
President and CEO

Strategic Overview and Performance Highlights



James Gray
Executive Vice President and CFO

Financial Outlook and Shareholder Value Creation

A leading global, plant-based ingredient solutions provider





Headquartered outside Chicago



Listed 121 years

12,000

Talented and engaged employees

100%

Tier I crops sustainably sourced by 2025¹

18,000

Customers in approximately 120 countries

60

Diverse market segments

70%

2022 global new product launches contain ingredients Ingredion produces² 32

Ingredion Idea Labs® innovation centers

~500

Global food technology

R&D scientists



We are purpose-driven, helping customers innovate with great-tasting, functional and healthy plant-based ingredients

We bring the potential of people, nature and technology together to make life better



Texturizing

Innovative and cost-effective solutions supported by the broadest portfolio of specialty starches, hydrocolloids and an unmatched understanding of how texture impacts taste



Plant protein fortifying

Pulse protein flours, concentrates and isolates that enable manufacturers to formulate meat and dairy alternatives and snacks with consumer-preferred textures and protein fortified front-of-pack claims



Reducing sugar

Sugar, sweetness and mouthfeel replacement systems that don't sacrifice on taste or mouthfeel

Sustainable and trusted sourcing

Resilient business model that drives sustainable performance



- Experienced and agile management team
 - 2 Proven pricing centers of excellence
 - Resilient supply chain and procurement
 - 4 Expanded hedging and risk management
 - 5 Geographically diversified customer and ingredient portfolio

Successfully navigated 2022 macroeconomic headwinds

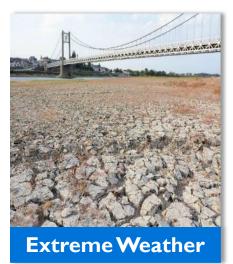




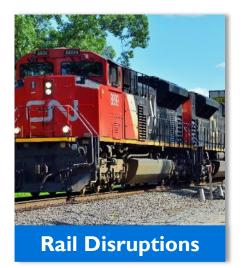








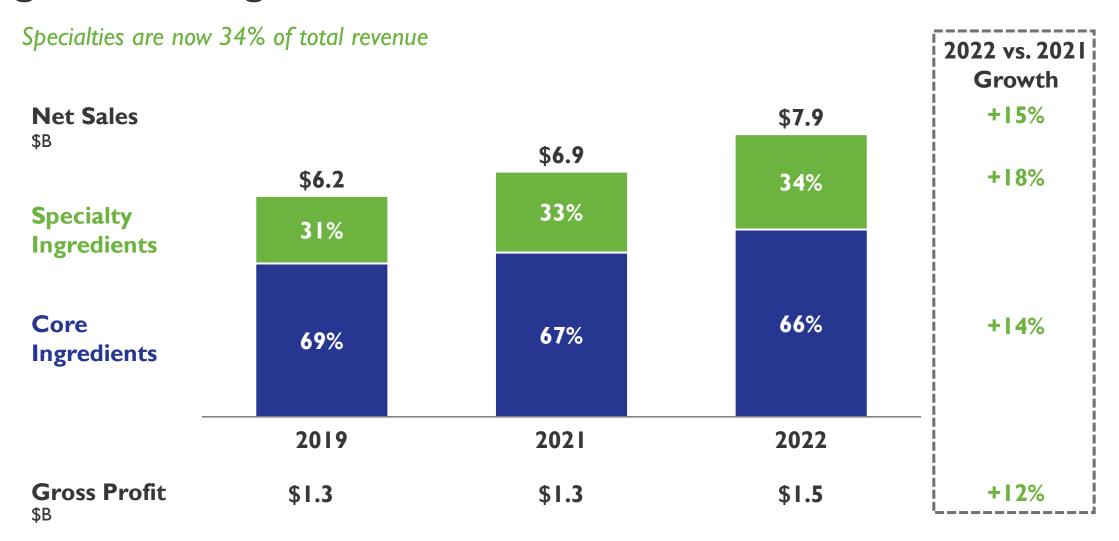








Both specialties and core ingredients demonstrated strong growth throughout 2022





The diversity and versatility of our ingredient portfolio enable Ingredient to perform during periods of recession and economic growth

Core Food and Industrial Ingredients

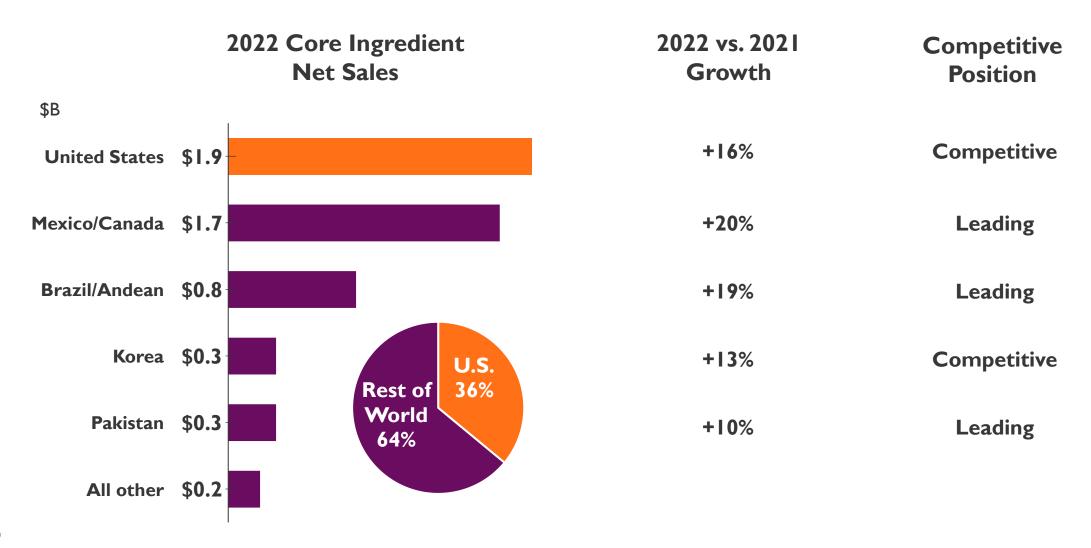


Specialty Food Ingredients



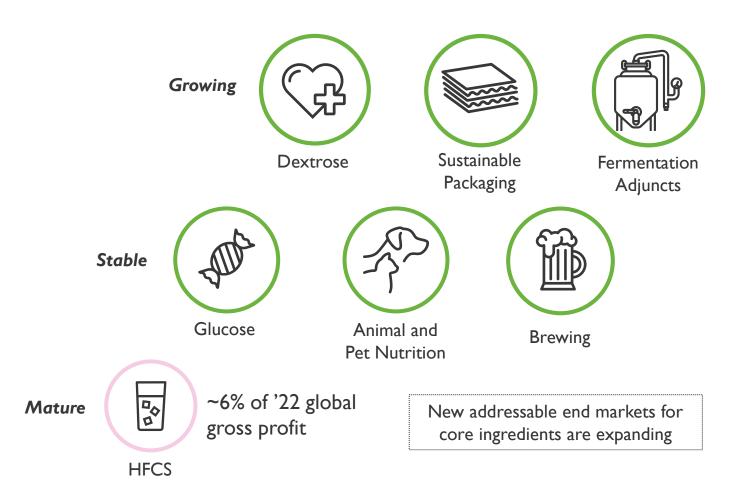


Our strong core ingredient market positions, combined with rising demand, contributed to high double-digit growth





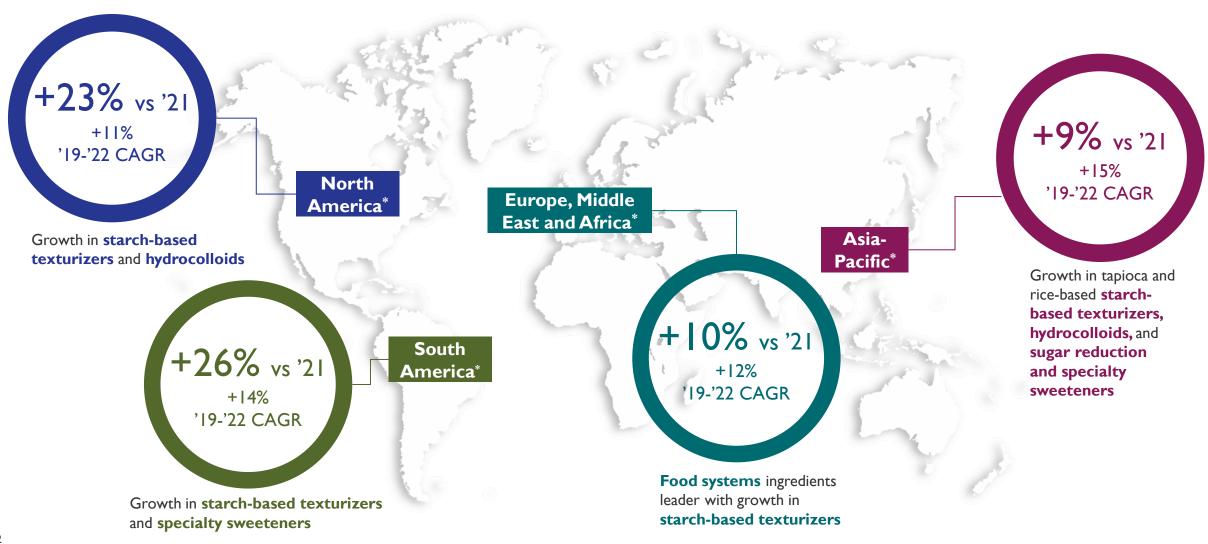
Industry fundamentals and market trends are increasingly favorable for our cash generative core ingredients







Specialties continued to grow high double-digits and have demonstrated strong growth since 2019









SWEETENERS

Affordability and Convenience

Transparency and Authenticity

Mindful Consumption and Sustainability

Nutrition and Health

Playing to win in large and growing markets



\$18B*

market
Starches
Hydrocolloids
Fibers

\$10B*

market
Alternative Proteins

\$5B*

market
Sugar Reduction

Market CAGR

3-5%



6-8%



PLANT-BASED PROTEINS

~6%



SUGAR REDUCTION AND SPECIALTY SWEETENERS

FOOD SYSTEMS

Expanding our global leadership in starch-based texturizers



- Population growth, convenience and affordability, especially in developing markets, are driving demand growth
- \$160M investment in growth capital 2022-24
- Reducing delivered cost and environmental footprint
- Improved localization and global supply chain flexibility
- Recently commissioned largest modified food starch facility in China





Capacity Expansion



Geographic Diversification



Raw Material Diversification



New Shandong facility makes Ingredion the largest producer of modified starch in China – well-positioned to meet growing customer demand

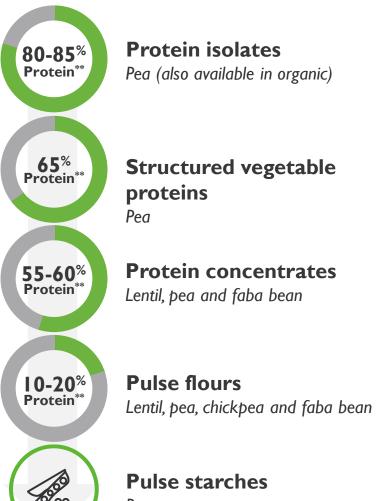




Complementary portfolio of protein flours, concentrates and isolates for structuring and fortifying plant-based foods

versions of traditional cuisines

Compelling Market Drivers 6-8% market CAGR for our types of protein **38%** of consumers say they market regularly eat plant-based alternatives to meat and dairy **Alternative Proteins 50%** of global consumers say they want to try plant-based



Pea



Global leader in natural, high-intensity sweeteners with formulation capabilities for sugar reduction systems



Stevia is a naturally sourced highintensity sweetener



Clean sweetness taste profile with Reb M and allulose



Suitable for no sugar, low calorie foods



Suitable for no added sugar labeling



Bulking agents, starches and allulose for mouthfeel



~6% market CAGR



"The perfectly sweet trifecta"

Stevia leaf extract | Bio-converted stevia | Fermented Reb M



Organic growth will be accelerated by \$850 million of committed investments



\$160M Starch-Based

Texturizers



Investing over threeyear period

\$100M

China Expansion



Ramping-up; strong local demand

\$300M

Sugar Reduction



Accelerating growth, increased equity

\$250M

Plant-Based Proteins



Advancing production; expanding pipeline

\$40M

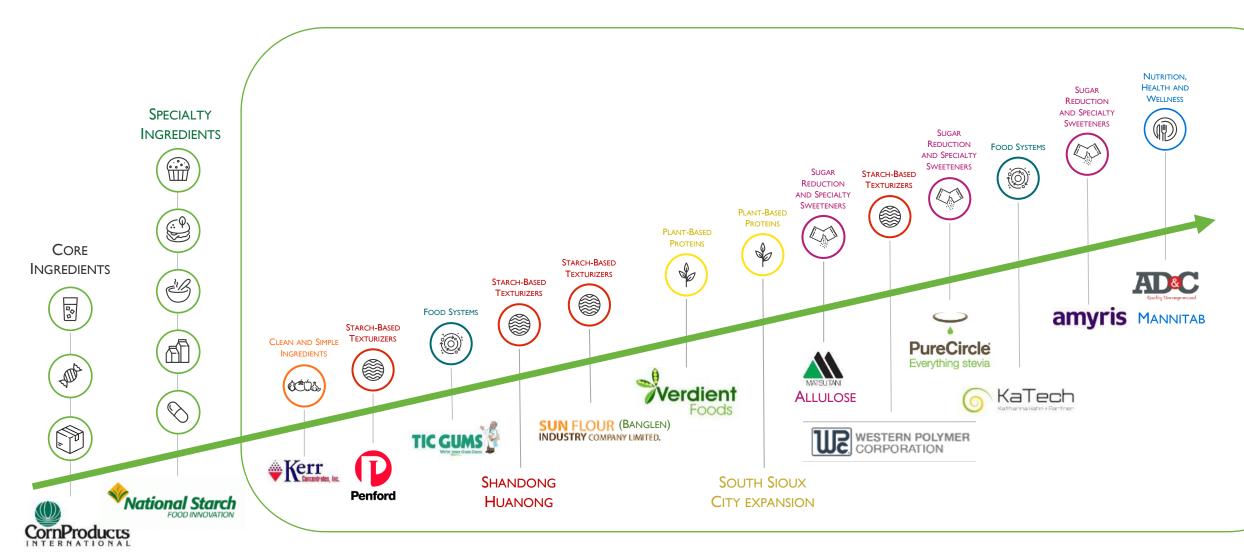
Food Systems



Integrated and accretive

M&A will continue to be used to build our specialties offerings

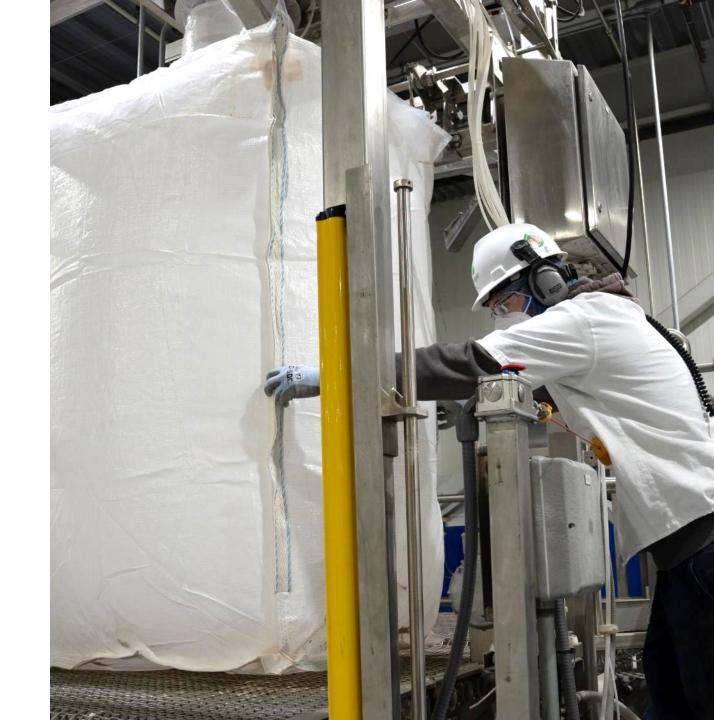






Financial Outlook and Shareholder Value Creation

James Gray
Executive Vice President and CFO



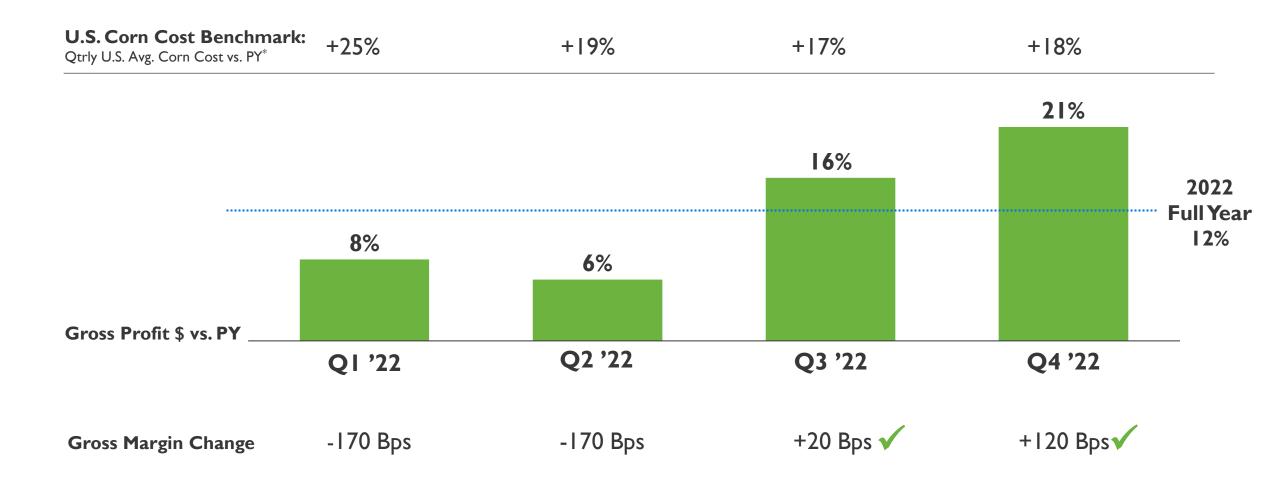
2022 financial performance exceeded our four-year outlook



	2021	2022-2025 Growth Goal	2022	Change '21 – '22	Progress to Growth Goal
Net Sales	\$6.9 _B	2% to 4%	\$7.9в	+15%	\checkmark
Adjusted Operating Income* Margin	\$685M 10%	7 % to 9 % +30-50 bps p.a.	\$787m 10%	+15%	√
Normalized Cash From Operations	\$611M '20-'21 Avg.	>10%	\$152M		
Capital Investment Commitment Specialty Growth Capital	\$330M \$100M	>\$1.4B \$400M	\$290M \$54M		

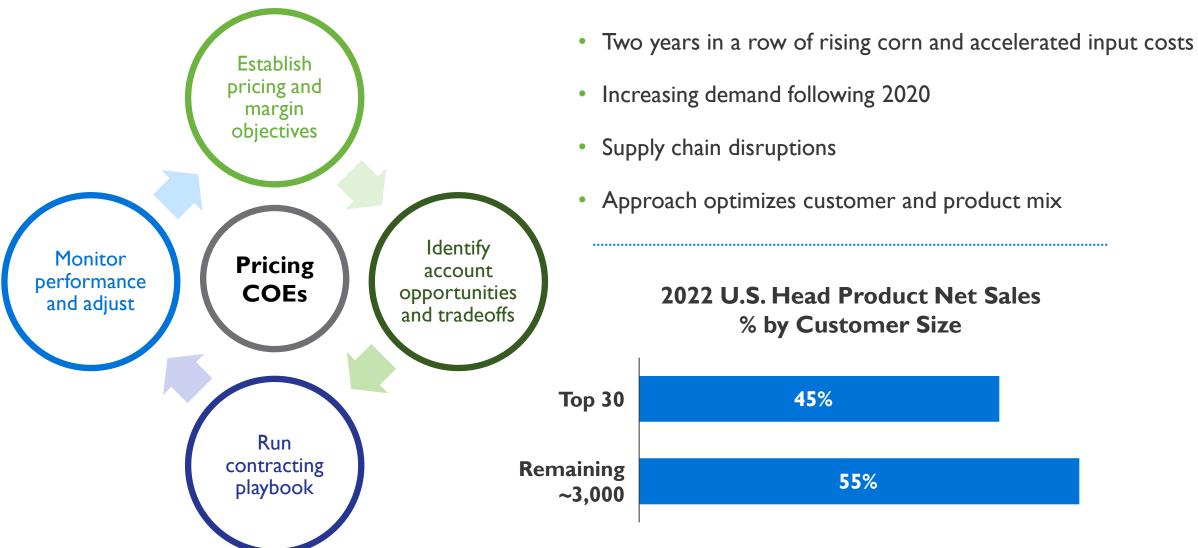






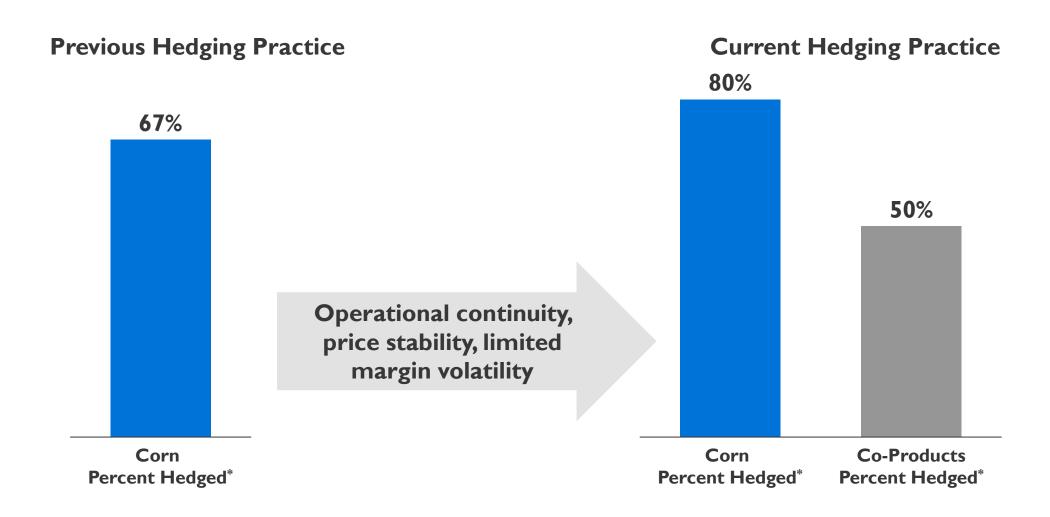


Our go-to-market team has done an excellent job optimizing customer demand, pricing and mix in the face of inflation



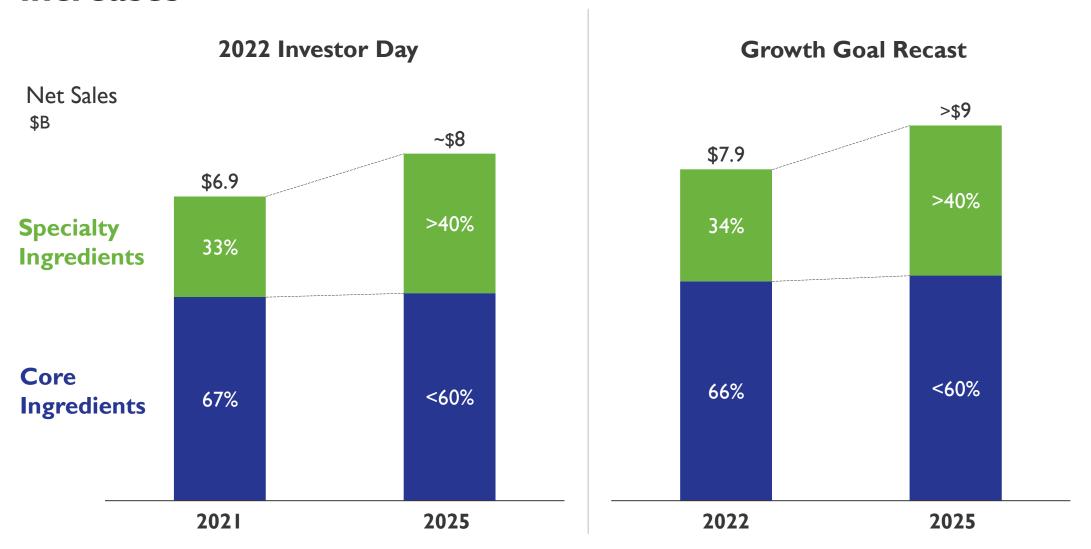


Expanded raw material risk management, mitigated cost volatility and delivered consistent earnings





Our four-year net sales outlook reflects recent net sales increases



Full year 2023 outlook





Net sales	Up mid-double-digits
Adjusted operating income*	Up high single-digits to low double-digits
Financing costs	\$106 – \$122 million
Adjusted effective tax rate*	26.5% – 28.5%
Cash flow from operations	\$550 – \$650 million
CAPEX	Approximately \$300 million
Adjusted EPS*	\$7.70 to \$8.40
Diluted weighted avg. shares outstanding	66.5 – 67.5 million shares

Disciplined capital allocation strategy



Investment in the business

- Investment in organic growth projects with attractive ROIC*
- Value enhancing M&A to accelerate specialties growth

Dividends

- Attractive dividend yield
- Committed to dividend payout inline with earnings growth

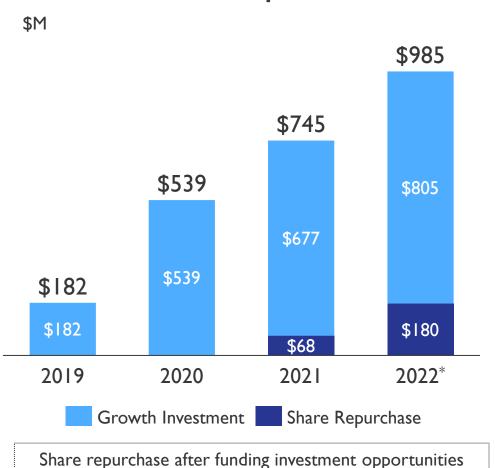
Share repurchases

 Share repurchases after funding growth investment opportunities and dividends

Demonstrated commitment to shareholder value creation



Cumulative Growth Investment and **Share Repurchase**



Dividend Declared Full Year \$/Share \$2.72 \$2.58 \$2.54 \$2.51 2019 2020 2021 2022 Dividend Declared

What to remember about Ingredion

- A resilient business with proven agility for growth
- Strong and healthy cash-generative core ingredients business
- Specialties growth driven by sustainable and enduring consumer trends
- Playing to win in large and growing markets
- Committed to growing responsibly, guided by a purpose-driven and people-centric growth culture









Be what's next...

We bring the potential of people, nature and technology together to make life better



Appendix



Non-GAAP Information



To supplement the consolidated financial results prepared in accordance with U.S. generally accepted accounting principles ("GAAP"), we use non-GAAP historical financial measures, which exclude certain GAAP items such as acquisition and integration costs, restructuring and impairment costs, Mexico tax (benefit) provision, and other specified items. We generally use the term "adjusted" when referring to these non-GAAP amounts.

Management uses non-GAAP financial measures internally for strategic decision making, forecasting future results and evaluating current performance. By disclosing non-GAAP financial measures, management intends to provide investors with a more meaningful, consistent comparison of our operating results and trends for the periods presented. These non-GAAP financial measures are used in addition to and in conjunction with results presented in accordance with GAAP and reflect an additional way of viewing aspects of our operations that, when viewed with our GAAP results, provide a more complete understanding of factors and trends affecting our business. These non-GAAP measures should be considered as a supplement to, and not as a substitute for, or superior to, the corresponding measures calculated in accordance with GAAP.

Non-GAAP financial measures are not prepared in accordance with GAAP; so our non-GAAP information is not necessarily comparable to similarly titled measures presented by other companies. A reconciliation of each non-GAAP financial measure to the most comparable GAAP measure is provided in the tables below.



Reconciliation of GAAP net income and diluted earnings per share (EPS) to non-GAAP adjusted net income and adjusted diluted EPS

Twelve Months Ended December 31, 2022			Twelve Months Ended December 31, 2021				
(in n	illions)	Dilute	ed EPS	(in m	illions)	Dilu	ted EPS
\$	492	\$	7.34	\$	117	\$	1.73
	5		0.08		7		0.10
	3		0.05		36		0.53
	-		_		340		5.01
	15		0.22		(22)		(0.32)
	_		_		(5)		(0.07
	(4)		(0.06)		6		0.09
	(12)		(0.18)		(27)		(0.40)
\$	499	\$	7.45	\$	452	\$	6.67
	(in n	December (in millions) \$ 492	December 31, 20/2 (in millions) Dilute	December 31, 2022 (in millions) Diluted EPS \$ 492 \$ 7.34	December 31, 2022 (in millions) Diluted EPS (in millions) \$ 492 \$ 7.34 \$	December 31, 2022 December	December 31, 2022 (in millions) Diluted EPS (in millions) Diluted EPS





Notes

- (i) During the twelve months ended December 31, 2022, we recorded \$5 million of pre-tax acquisition and integration charges primarily related to our investment in the Argentina joint venture. During the twelve months ended December 31, 2021, we recorded pre-tax acquisition and integration charges of \$3 million for our acquisitions of the PureCircle, KaTech and Verdient Foods businesses, as well as our investments with the Amyris and Argentina joint ventures.
- (ii) During the twelve months ended December 31, 2022, we recorded \$4 million of remaining pre-tax restructuring-related charges for the Cost Smart programs. During the twelve months ended December 31, 2021, we recorded pre-tax restructuring-related charges of \$47 million primarily related to our Cost Smart programs.
- (iii) During the twelve months ended December 31, 2021, we recorded a \$340 million net asset impairment charge related to the contribution of Ingredion's Argentina operations to the Argentina joint venture.
- (iv) During the twelve months ended December 31, 2022, we recorded pre-tax charges of \$20 million primarily related to the impacts of a U.S.-based work stoppage. During the twelve months ended December 31, 2021, we recorded a pre-tax benefit of \$15 million for certain indirect tax credits that the Brazilian Supreme Court affirmed in May 2021 that we are entitled to receive.
- (v) During the twelve months ended December 31, 2021, we recorded a net pre-tax fair value adjustment of \$6 million to our equity investments.
- (vi) We recorded tax benefits of \$4 million for the twelve months ended December 31, 2022 and tax provisions of \$6 million for twelve months ended December 31, 2021, as a result of the movement of the Mexican peso against the U.S. dollar and its impact on the remeasurement of our Mexico financial statements during the period.
- (vii) In the fourth quarter of 2022, we recognized an income tax benefit of \$20 million for certain Brazilian state grants we received between 2018 and 2021, which were previously taxable. Other adjustments relate to the impacts of prior year tax liabilities and contingencies, as well as the tax results of the above non-GAAP addbacks.

Reconciliation of GAAP operating income to non-GAAP adjusted operating income



	T	Twelve Months Ended			
		December 31,			
(in millions, pre-tax)	2	2022		2021	
Operating income	\$	762	\$	310	
Add back:					
Acquisition/integration costs (i)		1		3	
Restructuring/impairment charges (ii)		4		47	
Impairment on disposition of assets (iii)		-		340	
Other matters (iv)		20		(15)	
Non-GAAP adjusted operating income	\$	787	\$	685	

For notes (i) through (iv), see notes (i) through (iv) included in the Reconciliation of GAAP Net Income attributable to Ingredion and Diluted EPS to Non-GAAP Adjusted Net Income attributable to Ingredion and Adjusted Diluted EPS.